TM	Title:	V645E Product Specification				
synerzine	Document #:	02-1006	Rev #:	000		
-	Status:	ACTIVE	Date Issued:	06/21/2013		

Product Identifiers

Product Name:	*ETHYL 3-METHYLPENTANOATE	

Synerzine Item #	V645E	(CAS#	5870-68-8	FEMA#	3679	
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Material Properties

Molecular Formula	C8H16O2]	Flash Point (°F, CC)	113
Molecular Weight	144.21		Boiling Point	158°C
Shelf Life (days)	730		Physical State	Liquid

Solubility	Insoluble in water
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
I Handiina Precallions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

Specified Critical Limits

Critical Property Test Method		UOM	Lower Limit	Upper Limit
Color Visual Analysis		None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Pineapple, fruity, blueberry	
Chemical Purity	Gas Chromatography	%	97.0%	100.0%
Density Density Analysis		g/cm³ @ 20°C	0.869	0.871
Refractive Index	Refractometric Analysis	nD20	1.400	1.420

Notes		

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept. Date Printed: 6/26/2021